

## Replace the Fuse

The instructions that follow are for the 140Xi4, 170Xi4, and 220Xi4 printers only. Fuses are not user-replaceable in the 110Xi4.



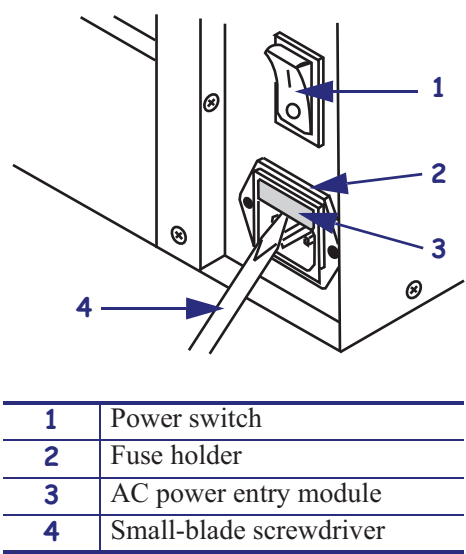
**Caution** • Turn the AC power switch off (O) and remove the power cord before performing this procedure.

The printer uses a metric-style fuse (5 × 20 mm IEC) rated at F5A, 250 V. The AC power entry module comes with two approved fuses in the fuse holder: one is in-circuit, and the second is provided as a spare. The end caps of the fuse must bear the certification mark of a known international safety organization (see [Figure 5 on page 29](#)).

**To replace a faulty fuse, complete these steps:**

1. Use a small-blade screwdriver or similar tool to remove the fuse holder.
- The fuse holder is part of the AC power entry module at the rear of the printer ([Figure 21](#)).

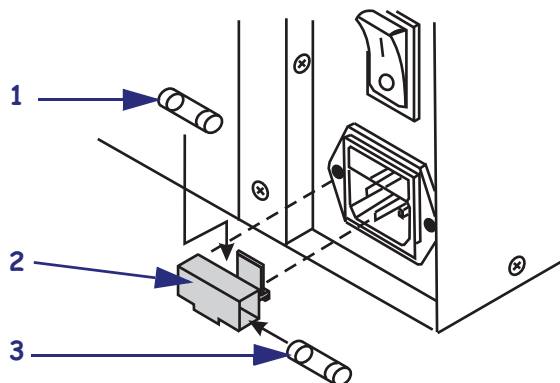
Figure 21 • AC Power Entry Module



2. Remove the faulty fuse and install a new fuse in the in-circuit position ([Figure 22](#)).
- Important** • If you use the spare fuse, be sure to order a replacement fuse from an authorized Zebra distributor. The spare fuse should be the exact type and rating as the original in-circuit fuse.



Figure 22 • Fuse Locations



1	In-circuit fuse
2	Fuse holder
3	Spare fuse

3. Snap the fuse holder back into the AC power entry module.
4. Reconnect the power cord, and turn the printer on (I).



**Note •** If the printer does not power on, an internal component failure may have occurred, and the printer requires servicing by an authorized service technician.